

COLOR MASTER INC.
KENDALLVILLE COMPOUNDING FACILITY

Technical Data Sheet

CMR4240 NAT 01

Rigid PVC Compound for Interior Profile Extrusion Applications.

<u>Physical Properties</u>	<u>Typical Data</u>	<u>Test Procedure</u>
Specific Gravity	1.45	ASTM D-792
Shore 'D' Hardness (15 sec.)	70	ASTM D-2240
Tensile Strength (psi)	6,800	ASTM D-638
Tensile Modulus (psi)	410,000	ASTM D-638
Flexural Strength (psi)	12,200	ASTM D-790
Flexural Modulus (psi)	410,000	ASTM D-790
Notched Izod (ft-lbs/in)	20	ASTM D-256
Heat Deflection at 264 psi (°F)	160	ASTM D-648

Recommended Stock Temperature of 350°F to 390°F.

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